

ship 08/12 - 09/12

Dart Aerospace Ltd.

Date: Monday, 08/12/2008 1:13:28 PM  
User: Linda Lacelle

# Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: ENERGY ATTENUATING PROVISION KIT
Job Number	: 43943		
Estimate Number	: 13548		
P.O. Number	:	Part Number	: DSI 9419011
This Issue	: 08/12/2008 S.O. No. :	Drawing Number	: DSI9419 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 41249	Material	:
Written By	: <u>                    </u>	Due Date	: 09/12/2008 Qty: 1 Um: Each
Checked & Approved By	: <u>                    </u>		
Comment	: Est Rev:A New Issue 08-08-14 JLM Verified By: LL		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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JUO 08.12.09



Comment: Photocopy bluefile & type labels per PPPDSI 9419-011 CHG 001

8061209

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
Pick Packing Kit

3.0	D32341	Doubler
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Doubler  
BATCH: B43629

4.0	D32343	Doubler
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Doubler  
BATCH: B43630

8/12/09

5.0	D3808041	Seat Rail Assembly
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Seat Rail Assembly  
BATCH: 41238

SS 08/12/08 (x)

Date: Monday, 08/12/2008 1:13:29 PM  
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ENERGY ATTENUATING PROVISION KIT

Job Number: 43943

Part Number: DSI 9419011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D38091

Sliding Block



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Sliding Block

BATCH: 41178

SS 08/12/08 (X)

7.0

D3811041

Seat Track Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Seat Track Assembly

411240

SS 08/12/08 (X)

8.0

MS20426AD45

Rivet



Comment: Qty.: 14.0000 Each(s)/Unit Total : 14.0000 Each(s)

Rivet

M3459

SS 08/12/08 (X)

9.0

MS20470AD45

Rivet, Universal Head



Comment: Qty.: 34.0000 Each(s)/Unit Total : 34.0000 Each(s)

Rivet, Universal Head

BATCH: M106918

SS 08/12/08 (X)

10.0

MS20470AD46

Rivet, Universal Head



Comment: Qty.: 18.0000 Each(s)/Unit Total : 18.0000 Each(s)

Rivet, Universal Head

BATCH: M109371

SS 08/12/08 (X)

11.0

MS21042L3

Nut



Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)

Nut

BATCH: M109031

SS 08/12/08 (X)

12.0

MS24694S3

Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Screw

BATCH: M108936

SS 08/12/08 (X)

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Job Number: 43943

Part Number: DSI 9419011

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

MS24694S50

Screw



Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)

Screw

BATCH:

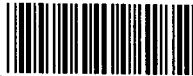
M108936

SS 08/12/08 (X)

14.0

MS24694S153

Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Screw

BATCH:

M108936

SS 08/12/08 (X)

15.0

AN960JD10

Washer



Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)

Washer

BATCH:

M109061

SS 08/12/08 (X)

16.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

SS 08/12/09 (X)

17.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP DSI9419-011

Location:

PPP Rev:

DRAFT

SS 08/12/09 (1)

18.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/10

Job Completion



MF 08-12-09